

## 2011-16 SUZUKI GSX-R 600/750

## Carefully read instructions in their entirety before the install

Professional installation is recommended. Always use proper safety measures during the install of this product. Do not try to install this product without proper tools, recently calibrated torque wrench, correct torque specifications from factory service manual, safety goggles and gloves. The motorcycle must be in a fixed secure position before the install process begins. Hotbodies Racing is not responsible for any damage to your motorcycle for any reason during the installation or use of this product!



## **Installation Steps:**

- 1. Remove left and right lower body panels to expose mounting locations
- 2. Attach the threaded frame cup spacers to both left and right offsets using one drop of blue thread locker on the end of the 8mm socket cap button head bolts. Tip: Do not attach frame slider pucks.
- 3. Remove left side engine stud.
- 4. Mount left side offset to the motorcycle. Use OEM specific torque specifications associated to those locations. Use 10 X 1.25 X 60 Socket cap bolt with 10mm steel washer to mount offset to the motorcycle. Torque down main engine stud. Tip: DO NOT use blue thread locker on either bolts in this section. Start bolt in by hand make sure you have good thread engagement do not cross thread.
- 5. Remove right side engine stud.
- 6. Mount right side offset to the motorcycle. Use OEM torque specifications associated to those locations. Use 10 X 1.25 X 60 Socket cap bolt to mount offset to the motorcycle. Torque down main engine stud. Tip: DO NOT use blue thread locker on either bolts in this section. Start bolt in by hand make sure you have good thread engagement.
- 7. Mount bodywork. On the left side you will need to guide the body panel up the offset as you tighten body screw. This kit has a very tight fit on both the left and right side this is to ensure the maximum strength of the offsets.
- 8. Mount frame sliders left and right to the offsets. Left side frame slider is longer than right. Use 10 X 1.5 X 35 Socket cap bolts with one drop of blue thread locker on each bolt and torque down to 32 foot lbs.